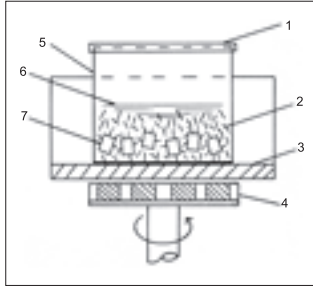




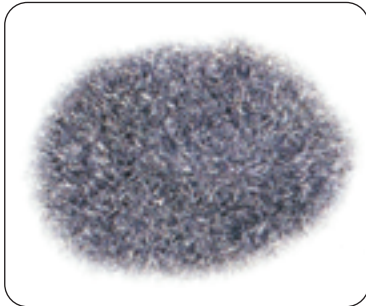
# Magnetic De-Burring & Polishing Machine

## Diagram of principle for Magnetic De-burring & Polishing Machine

- 1.Lid
- 2.Magnetic media (stainless pin)
- 3.Top plate
- 4.Magnetic disc
- 5.Container
- 6.liquid and water level (1/ 100)
- 7.Work-piece



work-piece are tumbled together with the magnetic media through the rotation of the magnets bellow the non-magnetic top plate, which causes violent agitation of the magnetic field.



SS304 STAINLESS PIN

## Function of liquid:

For avert rustiness,  
cool and clean.

Rate of liquid/water:1/100

GRINDING LIQUID	
ORDER NO.	VDB-233A
Material	Stainless, steel Brass, copper Gold, silver platinum
CODE NO.	8001-300



Grinding liquid/ Magnetic media  
(Stainless pin)

## SPECIFICATION OF MAGNETIC MEDIA (STAINLESS PIN)

Dmm x Lmm	0.2x5	0.3x5	0.5x5	0.7x5	1.0x5	1.2x5

## OPERATIONS

- 1.Put the magnetic media (stainless steel pins) in the container, the quantity of magnetic media is around 0.5cm to 1cm from the bottom of the container.
- 2.Put work-Piece in the container, the principle of quantity as does not put the work-piece overlap.
- 3.Put the liquid with 100 times of water in the container. The liquid with water should be cover the workpiece and over 2--3cm.
- 4.Placed the lid of container and put the container on the top plate of the grinder for begin to grind.
- 5.The grinding time and the quantity of work-piece should be depend on the result which you need after test several times. Please make note for next time when you want to grind same work-piece.
- 6.There are two size of container, so if you want to grind the work-piece just few quantity, the small one will be much better.

## EXAMPLE



## parts



## Jewelry

