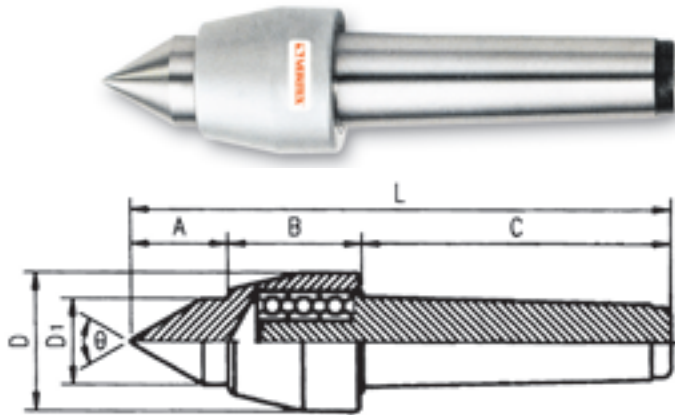




Light Duty Live Center

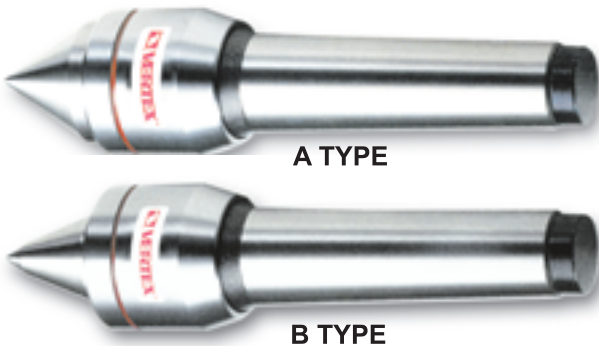


1. Center is made of alloy steel under heating treatment to provide higher rigidity (HRC60°±2°) and satisfied wear-resistance.
 2. Center is constituted by ball bearings assembly.
 3. Applicable to middle-speed & high-speed leathers with light load.
- Unit:mm

ORDER NO.	A	B	C	D	D1	L	Accuracy	Speed Max	θ	G.W. weight kgs	PACKING LxWxH	CODE NO.
VPC-MT1	21	31	56	32	16	108	0.005	3200RPM	60°	0.25kgs	115x136x38	5001-001
VPC-MT2	26	37	69	40	22	132	0.005	2800RPM	60°	0.48kgs	140x45x45	5001-002
VPC-MT3	32	46	86	45	26	164	0.005	2000RPM	60°	0.83kgs	170x50x52	5001-003
VPC-MT4	34	46	108	48	30	188	0.005	1800RPM	60°	1.22kgs	195x58x56	5001-004
VPC-MT5	50	62	136	68	45	248	0.005	1500RPM	60°	3.3kgs	268x86x77	5001-005

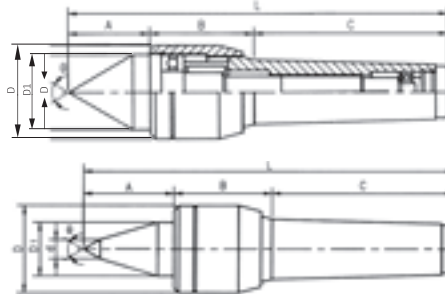


Live Lathe Center



A TYPE

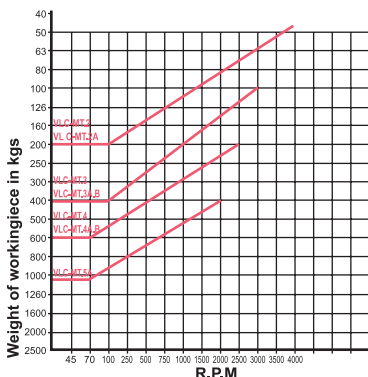
B TYPE



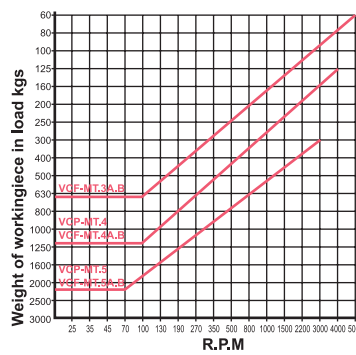
1. Center shaft & main body are made of alloy steel under heating treatment to provide higher rigidity (HRC60°±2°) and satisfied wear-resistance.
 2. Center is constituted by thrust ball bearing needle roller bearings & ball bearings assembly.
 3. Applicable to middle-speed & high-speed leathers with heavy load.
- ※BTYPE SUTABLE FOR SMALL - WORKPIECE MACHINING.
- Unit:mm

ORDER NO.	TYPE	A	B	C	D	D1	b	L	d1	ACCURACY	SPEED MAX	θ	G.W. WEIGHT KGS	PACKING LXWXH	CODE NO.
VLC-212	MT2A	28	35	69	32	25	-	132	-	0.005	4000RPM	60°	0.4kgs	173x43x40	5001-010
VLC-213	MT3A	36	44	86	41	35	-	166	-	0.005	3000RPM	60°	0.88kgs	198x67x51	5001-011
VLC-214	MT4A	41	51	108	47	40	-	200	12	0.005	2500RPM	60°	0.46kgs	240x70x61	5001-012
VLC-215	MT5A	54	72	136	65	52	-	262	18	0.005	2000RPM	60°	3.66kgs	290x92x80	5001-013
VLC-213B	MT3B	46	44	86	41	25	10	176	-	0.005	3000RPM	60°	0.88kgs	198x67x51	5001-014
VLC-214B	MT4B	55	51	108	47	32	12	214	12	0.005	2500RPM	60°	1.46kgs	240x70x61	5001-015

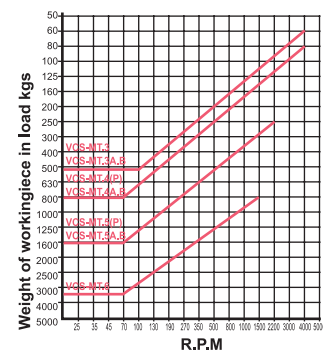
THE CHART FOR LOADING WEIGHT WITH R.P.M.



FOR VLC-TYPE



FOR VCF/VCP-TYPE



FOR VCS-TYPE