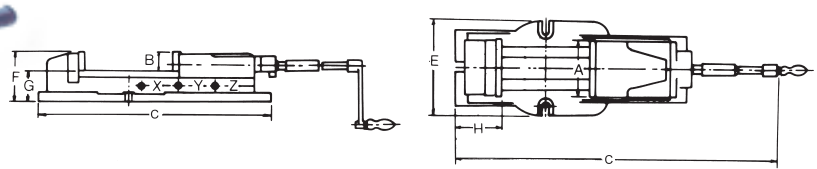
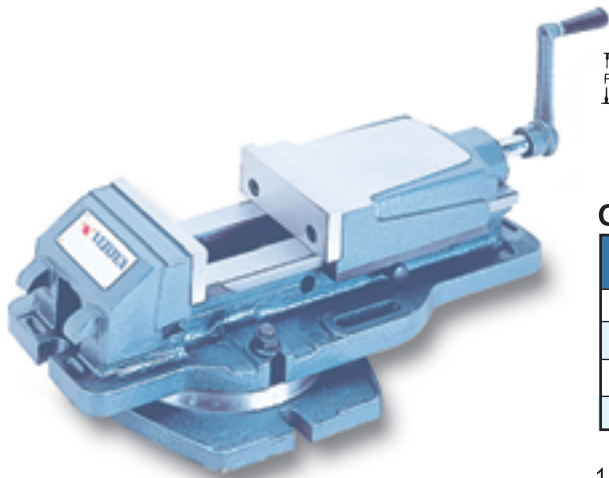




Hydraulic Machine Vise

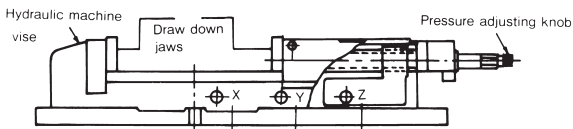


Order No. & Dimensions

Unit:mm

ORDER NO.	A	B	C	D	E	F	G	H	Max. Clamp Force	G.W.(kg)	Meas CFT	CODE NO.
VH-4	100	36	525	430	160	94	60	100	2500kgs	(C)28	0.8	1002-001
VH-5	127	46	670	540	185	118	72	117	4500kgs	(C)47	1.5	1002-002
VH-6	150	51	800	620	240	133	82	125	4500kgs	(C)65	2.2	1002-003
VH-8	200	65	800	710	280	158	100	180	6500kgs	(W)110	3.6	1002-004

CLAMPING CAPACITY (3 STEPS CLAMPING POSITION FIG)

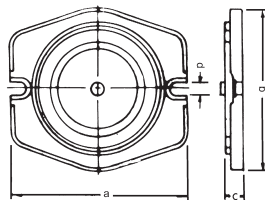


- 1.Ruggedly constructed for milling, drilling,shaping,grinding and many other machine shop applications.
- 2.Body is made of high quality ductile cast iron, resists deflection or bending.
- 3.Sliding bed ways flame hardened and ground.
- 4.Concealed spindle for protection against chips and dirt.
- 5.Hydra-booster system for maximum clamping pressure with minimum fore.
- 6.Quick of clamping & locking and easy of operation.
- 7.Accurance within 0.02mm.
- 8.Furnished with or without swivel base.
- 9.Hydra-booster system is guaranteed for using 2 years limited.
- 10.The hydraulic oil number is 68#.

CLAMPING CAPACITY Unit:mm

ORDER NO.	X	Y	Z
VH-4, VHT-4	0-60	57-115	110-170
VH-5	0-80	78-115	140-208
VH-6, VHT-6	0-100	98-200	195-300
VH-8	0-100	98-200	195-300

Swivel base

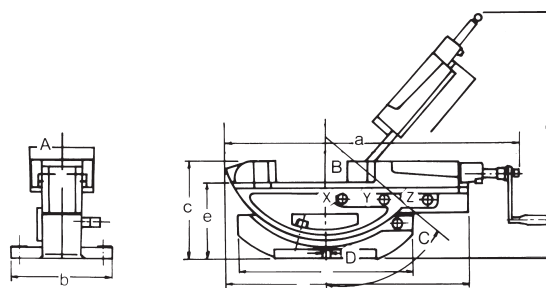


Unit:mm

ORDER NO.	a	b	c	d	G.W. (kg)	CODE NO.
HS-4	280	210	28	16	4	1002-010
HS-5	297	267	33	16	7	1002-011
HS-6	335	310	36	19	10	1002-012
HS-8	373	355	41	19	16	1002-013



Tilting Hydraulic Machine Vise



Unit:mm

ORDER NO.	A	B	C	D	a	b	c	d	e	Max. Clamp Force	G.W.(kg)	Meas CFT	CODE NO.
VHT-4	104	36	50°	14	523	162	177	MAX. 450	141	2500kgs	(W)33	1.2	1002-020
VHT-6	154	51	50°	14	801	242	237	MAX. 580	186	4400kgs	(W)81	4.4	1002-021

- 1.The same as characters of VH type.Swivel base same as VH type.
- 2.Tilting seat set by two locking screws, works in high stability.
- 3.Angle setting ranges from 0°~50°.Tilting degrees grabuated for easy reading.Swivel base graduated to 360° and fixable in any position.
- 4.THE (3 STEPS CLAMPING POSITION)SAME AS VH TYPE.
- 5.Accurance within 0.02mm
- 6.Hydra-booster system is guaranteed for using 2 years limited.