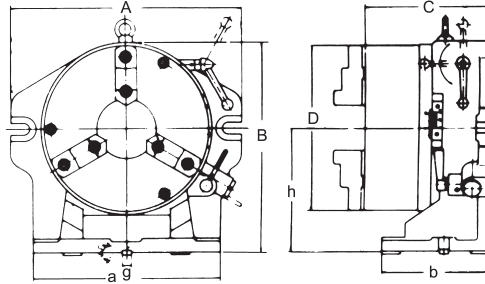




Simple Indexing Spacer



Special Accessories



Order No. & Dimensions

Unit:mm

ORDER NO.	Dividual number	A	B	C	D	a	b	h	Inner jaw	Guide block g	Outer jaw	Diameter of hole(truuet)	Diameter of hole(truuet)	Gross weight kg	Meas. CFT	CODE NO.
CC-6	2. 3. 4. 6	260	218	156.2	167	220	130	130	4~42	16	10~156	44	36	(C)36	0.9	1001~062
CC-8	8. 12. 24	312	257	173.3	200	258	148	155	4~62	16	10~180	63	63	(C)51	1.3	1001~063

- 1.The center through hole is big to be suitable for the large and long workpiece.
- 2.Hardened and ground 24 position master plate, can index the special angle of 15 with excellent accuracy.
- 3.CS-Type can be used with 2 pcs type 3-Jaw Chuck. And to do similar work. as rotary table when it match with face plate.
- 4.Rapid indexing and easy operation. It's a sharp equipment for mass-production.
- 5.Super Spacer index include 3 jaw chuck, Face plate dia. 10",250mm Masking Plates 2,3,4,6,8,12.
- 6.Simple index include 3-jaw chuck, Masking Plates 2, 3, 4, 6, 8, 12
- 7.Used the key guide block, the center can be corrected both quickly and accurately.

STANDARDS OF ACCURACY for Simple Index for Super-Dex.

NO.	Testing Objective	Tolerances Unit: inches Permitted Max.
1	Parallelism of table surface to base per 12"	.0006
2	True running of axial movement of table surface	.0006
3	True running of center boss	.0004
4	Squareness of base to angle face per 12"	.0008
5	True running of chuck center	.0012
6	Dividing accuracy individual spacing error	45"



Precision 3-Jaw Scroll Chuck

•Detail specification shown on page E5.E6



- 1.Internal jaws and External Jaws may be used interchangeably.
- 2.This type of chuck is suitable for the operation of mass-production. It is durable and economical.

ORDER NO.

- VSC-5 SUIT FOR BS-0 OR HV-6
- VSC-6 SUIT FOR BS-1 OR HV-8,10
- VSC-7,8 SUIT FOR BS-2 OR HV-10,12,14
- VSC-10 SUIT FOR HV-14,16

Reversible type



ORDER NO.

- VSK-6 SUIT FOR CS-6 , CC-6
- VSK-8 SUIT FOR CS-8 , CC-8

For indexer, The fixing hole is from front.

- 1.This type of chuck have wide scope of applications. the hard jaws are suitable for heavy cutting. the soft jaws are suitable for light cutting they maybe used alternately.
- 2.Hard jaws may be used as both internal jaws and external jaws.